

## Seal-Tite International

500 Deer Cross Drive Madisonville, LA 70447 Telephone: 985-875-1292 Facsimile: 985-875-0687 http://www.seal-tite.com

Job History Casing Leak Repair November 2001 Seal Longevity

**Problem:** North Sea well with a 10 ¾" casing leak.

**Diagnostics:** With 10 <sup>3</sup>/<sub>4</sub>" casing pressure at 1740 psi, the 13 3/8" casing

pressure build up rate was 22 psi/minute. Dye was injected into the 10 3/4" casing valve while taking returns from the 13 3/8" casing valve to determine that the leak site was the thread connection on the bottom of the 10 3/4" casing hanger.

Solution: Nitrogen was injected into the 10 3/4" casing valve, through the

leak site, and out the 13 3/8" casing valve. Seal-Tite sealant was then atomized into the nitrogen flow stream and carried through

the leak site to cure the leak.

**Results:** Leak cured and well back on production at a small fraction of the

cost of a workover.

**Update:** In March 2013 the 10 <sup>3</sup>/<sub>4</sub>" casing was tested to 2900 psi with no

leakage past the Seal-Tite seal created back in November 2001.

The seal is still holding after 12 years.